

# CALIGO CSSx – PICCOLO



# Introducing:

# Caligo CSSx Piccolo

# -small but mighty

Despite modern and efficient plant technologies a remarkable amount of heat is still being lost into the atmosphere at bioenergy plants. Larger heat plants produce a lot of waste heat and condensate and are ideal for Caligo's heat pump technology whereas the smaller 1–4 MW plants need a smaller scale solution to match their demands. Caligo CSSx Piccolo is designed to be an economical basic scrubber solution for the smaller boiler size, and it is also upgradable.

Caligo CSSX Piccolo Basic scrubber includes all the essential functions and the thermodynamic heat recovering capacity of the CSX series adjusted to a smaller nominal boiler size range of 1–4 MW. Typically in this boiler range the condensate amount stays under 1 m³/h with a basic scrubber. It is still cost efficient to lead the condensate straight to a sewer\*.

In a case where sewer is not an option the CSSx can be upgraded with the Caligo water treatment unit WTxB (see separate brochure) to produce clear condensate with max 10 mg/L of solids.

#### A Caligo CSSx Piccolo standard model includes:

- > Typical heat recovery values 15–25% of the nominal boiler output
- Particle filtering up to 150 mg/nm³, can be upgraded with additional functionalities
- ➤ Over 95 % SO<sub>2</sub> precipitation degree
- Automatic pH control and lye addition
- > Automatic operation and performance adjustment
- > Stainless AISI 316 steel structure
- One heat recovery area with stainless AISI 316 steel tower packings

\*Regional restrictions may vary. Always consult local authoritiesabout the current waste water regulations and limitations.

### Caligo CSSx Piccolo

#### - technical data

#### **Materials**

Washing tower: LDX EN 1.4404
 Condensing tower: LDX EN 1.4404
 Platform: steel S355 (painted))

#### **Automation**

Logic: Siemens S7 (local panel))Automation SW: Caligo SW v.2.04 software

) I/O's: app. 20 pcs) Communication: Profibus, Profinet

#### **Connections**

**)** District heating: Heat exchanger flanges

2 pcs, DN100-DN250

Flue gas channels: Flanges 3 pcs,

DN200-DN1000

Power supply: Scrubber 5–20 kW
 Pressured air: Instrument air 6 bar (g)
 Raw water: Flanges DN15–32

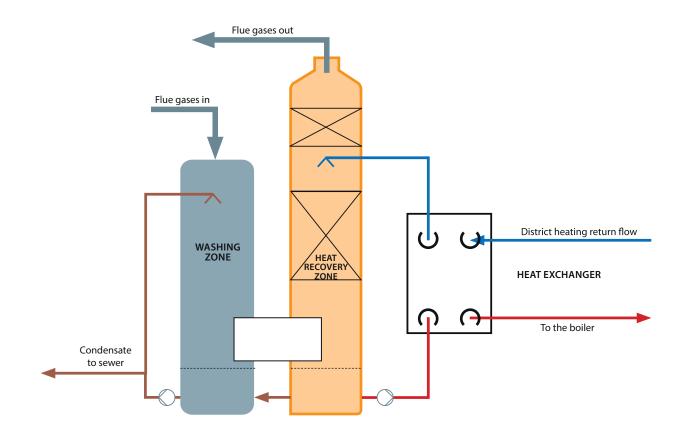
> Lye feeding: 8–12 mm pipe connection

Condensate out: DN25-DN65Sludge out: DN25-DN50

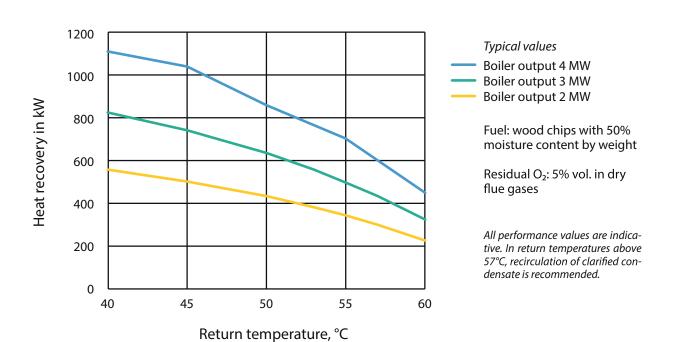
#### **Optional modules**

- WTxB Condensate treatment unit (see separate brochure)
- HeatPac series heat pump, manufacturer Johnson Controls
- **>** ES Enhanced scrubbing
- > SB Sludge bagging (SSX)
- > CC Condensate cooling (CC)
- **>** Boosted sludge circulation (HSCX)

## Caligo CSSx Piccolo



## Basic Scrubber Heat Recovery



### **CLEAN EFFICIENCY**

We develop, market and sell product and system solutions for the purification of flue gases in the energy and processing sectors, for the utilisation of waste heat from processes, and for industrial shut-off and control dampers worldwide.

All our solutions are delivered as factory assembled and tested products. Caligo solutions have been extensively productized. Expensive field installation projects are no longer needed.

Our offices are located in Turku and Jyväskylä, Finland. Please, do not hesitate to contact us to tell us about your specific challenges. Our highly skilled experts will choose the best solution from our product range to meet your demands.

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